



Material - JIS SCS 1

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - JIS SCS 1 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment			
Carbon	C %	0.150 max.	Normalizing or Quenching or Solution Annealing			
Silicon	Si %	1.500 max.				
Manganese	Mn %	1.000 max.				
Phosphorus	P %	0.040 max.				
Sulphur	S %	0.040 max.				
Chromium	Cr %	11.500 - 14.000				
Molybdenum	Mo %	0.500 max.				
Nickel	Ni %	1.000 max.				
Iron	Fe %	Balance				
-	-	-				
-	-	-	<th colspan="2">Mechanical Properties</th>		Mechanical Properties	
-	-	-	Tensile Strength in Mpa	540 min.		
-	-	-	Yield Strength in Mpa	345 min.		
-	-	-	Elongation in %	16 min.		
-	-	-	Reduction of Area in %	30 min.		
-	-	-	Hardness in HB	163 - 241		
-	-	-	Impact in Joule	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 GX8CrNi12	BS	British	Plate, Tubes and Forging
GX8CrNi12-1	ISO	International	Casting
1.4107	ISO	International	Casting
GX 8 CrNi 12	ONORM	Australia	Casting
1.4107	ONORM	Australia	Casting
GX 8 CrNi 12	NBN	Belgium	Casting
1.4107	NBN	Belgium	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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